



#### Phoenix International – the worldwide leader in supplying welding rod ovens.

Since 1950, Phoenix International has been a supplier of the welding industry's most recognizable rod ovens. DryRod® ovens are made in the USA and constructed to be the most durable on the market. Designed to keep the world welding, Phoenix rod ovens' durability and longevity are unmatched.

### In the welding shop or in the field, Phoenix rod ovens help you pass welding inspections!

Available in a range of capacities and with optional digital thermometers to meet your exact requirements.



<u>DryRod® II portable rod ovens maintain moisture-free electrodes, making them perfect for jobs in and out of the field. Available with an optional digital thermometer and in a range of capacities, DryRod II ovens meet the exact requirements for any job.</u>

**Type 1- Type 1 rod ovens** are the smallest Phoenix oven or "quiver" available. They hold 10 lb (5 kg) of electrodes and maintain an average temperature of 300°F (150°C).

**Type 2 – Type 2 rod ovens** offer adjustable temperature capabilities and an optional digital thermometer. A Type 2 holds 20 lb (10 kg) of electrodes and is ideal for when tight temperature control is required.

**Type 5 – Type 5 rod ovens** offer a 50 lb (25 kg) capacity, allowing multiple welders to work from the oven. For increased portability and welder comfort, the oven comes with either carry handles or with wheels and a pull handle.

**Type 15 – Type 15 rod ovens** are the largest portable oven available in the industry. They are supplied with wheels and a pull handle and hold up to 150 lb (70 kg), allowing multiple welders to work from the oven throughout the workday,





### The DryRod® II Type 1 is ideal for small jobs

Ensure electrodes pass inspection and stay moisture-free!

- 10 lb (5 kg) storage capacity for 14 in or 18 in electrodes
- Rod elevator for quick removal of electrodes
- 10 ft cord locks into the oven base to create a fixed connection
- Body and lid insulation minimizes heat loss and energy usage
- Optional indicator light
- Safety Yellow color increases field visibility
- Spring latch tightly secures insulated lid for transport
- PN 1205500

As the smallest portable rod oven available from Phoenix, the DryRod®II Type 1 oven is ideal for the individual welder. Type 1 ovens have a capacity of 10 lb and can be filled from a large capacity storage oven to keep electrodes moisture-free until use. The oven chamber temperature remains fixed at a consistent 300°F (150°C), ensuring electrodes remain moisture-free in the field and pass inspection.

Type 1 ovens provide unmatched durability and are designed to be repaired rather than replaced. Built with heavy gauge steel and powder coated to withstand challenging conditions, the Type 1 will remain in use for multiple projects.

Voltage: 100-240 Volts - Single phase

Temperature: 300°F Preset Heating element: 60 watts

Thermostat: Preset

Thermometer: No thermometer option Insulation: Fiberglass batt (1.50 inches)

Chamber depth: 19.75 inches Chamber diameter: 2.88 inches





The DryRod® II Type 2 provides temperature controlled portable electrode storage

# The DryRod® II Type 2 provides temperature controlled portable electrode storage

Monitor adjustable temperature with optional digital thermometer

- 20 lb (10 kg) storage capacity for 14 in or 18 in electrodes
- Rod elevator for quick removal of electrodes
- Adjustable thermostat provides temperature control in the field
- 10 ft cord locks into the oven base to create a fixed connection
- Body and lid insulation minimizes heat loss and energy usage
- Safety Yellow color increases field visibility
- Spring latch tightly secures insulated lid for transport
- PN 1205512, PN 1205510 (with thermometer)

Phoenix DryRod®II Type 2 portable rod ovens offer welders the ability to control oven temperature. With an electrode capacity of 20 lb, the DryRod®II Type 2 oven can be filled from a large capacity storage oven and used to keep electrodes moisture-free until use.

Type 2 portable ovens ensure electrodes remain moisture-free in the field and meet welding code requirements. The ovens include a thermostat to adjust oven temperature in line with electrode requirements. An optional digital thermometer can be mounted in the oven housing to provide a constant display of oven chamber temperature. Built with heavy gauge steel and powder coated to withstand challenging conditions, the Type 2 will remain in use for multiple projects.

Voltage: 100-240 Volts - Single phase, 120/240 Volts - Single phase

Temperature: 100°F - 300°F Adjustable

Heating element: 150 watts

Thermostat: Adjustable with indicator light Thermometer: Optional digital thermometer Insulation: Fiberglass batt (1.50 inches)

Chamber depth: 19.75 inches Chamber diameter: 3.83 inches





### The DryRod® II Type 5 portable rod oven is ideal for use by multiple welder.

Carry handles or wheels and pull handle provide convenient portability.

- 50 lb (25 kg) storage capacity for 14 in or 18 in electrodes
- Adjustable thermostat provides temperature control in the field
- 10 ft cord locks into the oven base to create a fixed connection
- Body and lid insulation minimizes heat loss and energy usage
- Safety Yellow color increases field visibility
- Spring latch tightly secures insulated lid for transport
- With wheels PN 1205522, PN 1205520 (with thermometer)
- With handle PN 1205523, PN 1205521 (with thermometer)

Phoenix DryRod® II Type 5 portable rod ovens offer welders increased portability. The Type 5 is available with wheels and a pull handle or with carry handles. With an electrode capacity of 50lb, the Type 5 oven can be filled from a large capacity storage oven and supply multiple welders with electrodes throughout the workday.

The Type 5 ensures electrodes remain moisture-free in the field and meet welding code requirements. Type 5 portable ovens include a thermostat to adjust oven temperature in line with electrode requirements. An optional digital thermometer can be mounted in the oven housing to provide a constant display of oven chamber temperature. Built with heavy gauge steel and powder coated to withstand challenging conditions, the Type 5 will remain in use for multiple projects.

Voltage: 120/240 Volts - Single phase Temperature: 100°F - 300°F Adjustable

Heating element: 300 watts

Thermostat: Adjustable with indicator light Thermometer: Optional digital thermometer Insulation: Fiberglass batt (1.50 inches)

Chamber depth: 20.00 inches Chamber diameter: 8.00 inches





## The Type 15 is the largest portable rod oven available.

Wheels and pull handle allow for easy transport in the field.

- 150 lb (70 kg) storage capacity for 14 in or 18 in electrodes
- Adjustable thermostat provides temperature control in the field
- 10 ft cord locks into the oven base to create a fixed connection
- Body and lid insulation minimizes heat loss and energy usage
- Safety Yellow color increase field visibility
- Spring latch tightly secures insulated lid for transport
- PN 1205532, PN 1205530 (with thermometer)

Phoenix DryRod II Type 15 portable rod ovens offer the unique combination of portability and high capacity. The oven's wheels and pull handle easily transport 150lb of electrodes to supply larger jobsites and multiple welders.

Type 15 portable ovens ensure electrodes remain moisture-free in the field and meet welding code requirements. The Type 15 includes a thermostat to adjust oven temperature in line with electrode requirements. An optional digital thermometer can be mounted in the oven housing to provide a constant display of oven chamber temperature. Built with heavy gauge steel and powder coated to withstand challenging conditions, the Type 15 will remain in use for multiple projects.

Voltage: 120/240 Volts - Single phase Temperature: 100°F - 300°F Adjustable

Heating element: 600 watts

Thermostat: Adjustable with indicator light Thermometer: Optional digital thermometer Insulation: Fiberglass batt (1.50 inches)

Chamber depth: 20.00 inches Chamber diameter: 14.00 inches